

Technical Data Sheet

- Prodotto/Product: Succo d'uva Bianco Concentrato SO₂ free

White Grape Juice concentrated SO₂ free

68 or 65 °Bx

- Vendemmia/Crop: 2022

INGREDIENTS:

100% grape juice from grapes Vitis Vinifera.

PRODUCT DESCRIPTION:

White grape juice concentrate is a natural and neutral product that comes from a concentration of grape must by physical means. During the process, excess of water is removed to give a dense and sticky liquid.

ORGANOLEPTIC PROPERTIES:

Color: Pale yellow to amber **Aroma**: Typical grape flavour

Taste: Characteristic of grape juice,

CHEMICAL PROPERTIES:

Grado Brix	°Bx	$68.00 (\pm 0.50)$
Brix Degree		$65.00 (\pm 0.50)$
Densità density	g/cm ³	1.34 (± 0.02)
Grado Baumè Baumè Degree	°Be	37.30 (± 0.30)
Acidità totale (in acido tartarico a pH 7) Total Acidity (in tartaric acid equivalent)	g/Kg	9,0 (± 3,0)
pH (pH metro / 20° C)		$3.20 (\pm 0.30)$
SO ₂ (Rankine Method)	ppm	< 10 (± 10)
Color O.D. 430nm ¹	O.D.	$0.080 (\pm 0.05)$
Polifenoli Totali Total Poliphenols	mg/Kg	800 (± 15%)
Ferro Iron	mg/kg	< 15.0 (± 3)
Rame Copper	mg/kg	< 2.00 (± 0.5)

¹ COLOR METHOD OD.

Dilute the juice in @ 16 °Bx with distilled water, read direct absorbance @ 430nm. Color specifications are detected after the pasteurization step pre-shipping. A natural color evolution can occur during the stocking.

Vinicola S.Nazaro s.r.l.	Stabilimento operativo:
42048 Rubiera (RE) – Via Emilia Est, 26	46020 Pegognaga (MN) – Via Gonzaga, 12
Tel. e Fax 0522 626245	Tel. 0376 558428 – Fax 0376 553448
C F A P I 01/312/0355	



- the product comes only from mature and sound grapes;
- the product is conform to the EU legislation for deionized grape juices (EC Reg. 1234/07);
- the product does not contain any added sugars, flavor or colouring substances;
- the product is NON GMO and it's free from GMO product;
- the product does not contain any allergen substances (including sulphite, albumin or casein);
- the product does not contain any harmful bacteria;
- Heavy metals content: below EU law limits as per Reg EU 1881/2006 and furthers.
- Pesticides: below EU law limits as per Reg EU 1881/2006 and furthers.
- Foreign contaminants: below EU law limits as per Reg EU 1881/2006 and furthers.

PRODUCTION PERIOD	AUGUST – OCTOBER
OFFERING PERIOD	All over the year, if booked in advance
SAMPLING PERIOD	Sept. – Oct.
SHIPMENT PERIOD	All over the year
BRIX	Normally available at 65° or 68° brix. We can evaluate inquiries for lower or higher brix products time to time
NOTES	Customized product available upon request. Being a natural product may undergo to sugar crystallization when stocked in cold ambient. Sugar crystallization is a normal and natural phenomenon, completely reversible. The crystallized sugars can be dissolved by warming and stirring the solution. Natural color evolution can occur during stocking time.
SUITABLE FOR:	Vegetarians Vegans Coeliac
FOOD SAFETY DECLARATION	We hereby declare that the productive process of Vinicola San Nazaro srl, following Reg. (CE) 852/2004, applies internal H.A.C.C.P plan, last revision n° 14 dtd 01/2020. Consequently, the analytical parameters checked on the finished product, particularly related to heavy metals, pesticides, methyl alcohol and Ochratoxin A, are within European law limits. All the primary packaging used are Food grade certified respecting EU law limits (Reg. (CE) 1881/2006 – Reg. (CE) 396/2005 – Reg. (CE) 2001/112). The quality control system implemented by Vinicola San Nazaro s.r.l. is certified under ISO 22.000 guidelines by Bureau Veritas.
RADIATION FREE DECLARTION	The grape juces concentrate are fully compliant with COUNCIL REGULATION (Euratom) 2016/52 of 15 January 2016 laying down maximum permitted levels of radioactive contamination of food and feed following a nuclear accident or any other case of radiological emergency, and repealing Regulation (Euratom) No 3954/87 and Commission Regulations (Euratom) No 944/89 and (Euratom) No 770/90 and have not been subjected to any kind of ionization treatment.
INTENDED USE	Products supplied by Vinicola San Nazaro are not destined for direct human consumption, these product are destined to professionals in food market. The wine products are destined to adults in good health while they are not recommended for vulnerable individuals due to the interaction with alcohol (i.e. pregnant women or individuals with certain medical conditions). Likewise customers are informed that drinking too much fruit juices may, in a poorly balanced diet, increase the risk of incurring into type 2 diabetes.



PACKAGING - MICROBIOLOGICAL DATA & SHELF LIFE

NON ASEPTIC FILLED PRODUCT IN BULK:

	TRUCK	TANK TAINER	FLEXY TANK	IBC	
	1000	A STATE OF THE STA			
Quantity	variable up to 32.000 Kg	variable up to 26.000 Kg	variable up to 26.000 Kg	1000 L – 1350 Kg	
Contact Material	stainless steel or fiberglass	Stainless steel	Food grade PET	Food Grade PE	
	Microbiological Data (see next page for analytical methods)				
T.P.C.	< 1000 U.F.C.	< 1000 U.F.C.	< 1000 U.F.C.	< 1000 U.F.C.	
Yeast	< 1000 U.F.C.	< 1000 U.F.C.	< 1000 U.F.C.	< 1000 U.F.C.	
Mould	< 50 U.F.C.	< 50 U.F.C.	< 50 U.F.C.	< 50 U.F.C.	
TAB&HRM	N.D.	N.D.	N.D.	N.D.	
Coliform	N.D.	N.D.	N.D.	N.D.	
Pathogen	N.D.	N.D.	N.D.	N.D.	
Shelf life – Organolectic evolution					
20±2 °C	15 days	15 days	15 days	15 days	
5±3 °C*	30 days	30 days	30 days	30 days	
-18±2 °C*	12 months	12 months	12 months	12 months	
	Shelf life – Microbiologic evolution				
20±2 °C	3 days	3 days	3 days	3 days	
5±3 °C*	15 days	15 days	15 days	15 days	
-18±2 °C*	6 months	6 months	6 months	6 months	

^{*} Ideal temperatures for product stocking, it may increase the natural sugar crystallization.

PASTEURIZED FILLED PRODUCT IN BULK:

42048 Rubiera (RE) – Via Emilia Est, 26

Tel. e Fax 0522 626245 C.F. e P.I. 01431240355

Material T.P.C. Yeast	220 L ET – Me -PET	210 L – 280 Kg Food grade epoxy resin	210 L – 280 Kg Food grade epoxy resin	210 L – 280 Kg Food Grade PE
Contact Material T.P.C. Yeast			Food grade	
Material T.P.C. Yeast	ET – Me -PET	Food grade epoxy resin		Food Grade PE
Yeast			Sporty 100ml	
Yeast		Microbiological Data (see belo		
		< 10 U.F.C./ml		
Mould		< 10 U.F.C./ml		
Mould		< 10 U.F.C./ml		
T.A.B. & HRM		N.D.		
Coliform		N.D.		
20:000		Shelf life – Organolectic evolution		
20±2 °C		3 months		
5±3 °C*		12 months		
-18±2 °C*		24	months	

46020 Pegognaga (MN) – Via Gonzaga, 12 Tel. 0376 558428 – Fax 0376 553448



	Shelf life – Microbiologic evolution
20±2 °C	24 months
5±3 °C*	24 months
-18+2 °C*	24 months

Analytical methods for microbiological parameters:

	Inspection method	Sample condition Incubation temperature and time	Incubation
Total bacteria	otal bacteria UNI EN ISO 4833-1:2013 Sowing as such and decimal dilutions in BPW - cultivation land: Plate Count Agar		37±1°C, 72 hours
Coliform bacteria	ISO 4832:2006	Sowing as such and decimal dilutions in BPW - cultivation land: Violet Red Bile Glucose Agar + brillant Green	30±1°C, 48 hours
Molds	NF V08-059:2002	Sowing as such and decimal dilutions in BPW - cultivation land: chloramphenicol glucose agar + gentamicin	25±1°C, 120 hours
Yeasts	NF V08-059:2002	Sowing as such and decimal dilutions in BPW - cultivation land: chloramphenicol glucose agar + gentamicin	25±1°C , 120hours
Thermophilic Acidophilic Bacteria (TAB)	IM.15.0207 - REFERENCE Evancho G.M., et al.;	Heat treatment at 75°C for 10 minutes; rapid cooling; serial dilutions. SAMPLING 10g	45°C±1°C for at least 3 days /aerobic
Thermophilic Acidophilic Bacteria (TAB)	lophilic	Heat treatment at 75°C for 10 minutes; rapid cooling; enrichment in 1:10 sample:medium. SAMPLING 100g	45°C±1°C for at least 3 days /aerobic
Heat-Resistant Molds (HRM)	IM.15.0209 REFERENCE Rico-Munoz E., et al.; 2015b Heat treatment at 75°C-80°C for 30 minutes; rapid cooling; serial dilutions. SAMPLING 100g		30°C±1°C for at least 14 days / aerobic